

LETTER

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## Spin property improvement of boron vacancy defect in hexagonal boron nitride by thermal treatment

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Negatively charged boron vacancy ( $V_B^-$ ) in hexagonal boron nitride has attracted attention as a promising spin defect for quantum sensing applications. Hence, a fabrication method for generation of  $V_B^-$  with superior spin properties would be desirable. In this study, we demonstrated  $V_B^-$  formation by two thermal treatment methods. Both methods improve the signal-to-noise ratio of optically detected magnetic resonance signal by a factor of 4. Furthermore, a zero-field splitting parameter  $E$  which reflects crystal distortion after irradiation significantly reduces for irradiation above 650 °C. These findings indicate that thermal treatment is an effective method for a  $V_B^-$  based quantum sensor.

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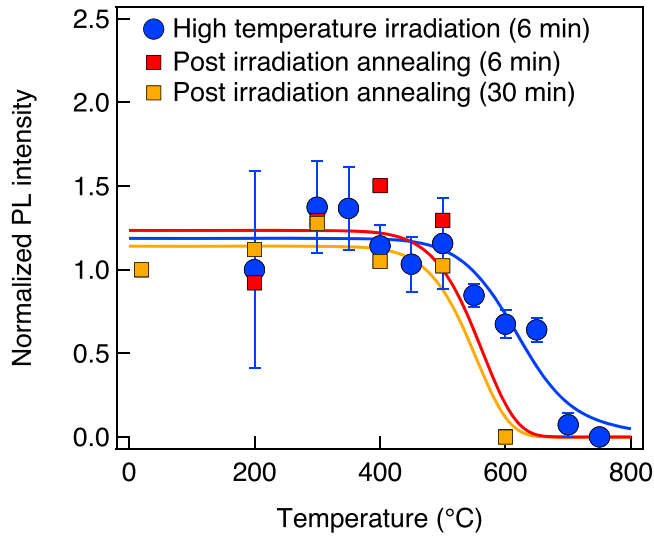
Quantum sensors using optically addressable spin defects in wide bandgap semiconductors, such as a negatively charged nitrogen-vacancy ( $NV^-$ ) center in diamond<sup>1–4</sup>) and negatively charged silicon vacancy ( $V_{Si}^-$ )<sup>5–7</sup>) and  $NV^-$  centers<sup>8,9</sup>) in silicon carbide (SiC), can measure magnetic and electric fields as well as temperature with high sensitivity and high spatial resolution. Therefore, these quantum sensors are expected to be used in a wide range of applications such as biosensors and various other electronic devices.<sup>10–12</sup>) In sensing applications, the distance between the sensor probe and the measurement target must be as small as possible to enhance the sensitivity. However, in the case of three-dimensional (3D) materials, a spin defect near the surface does not function as a sensor because its charge state is changed due to band bending.<sup>13</sup>) For this reason, it is difficult to reduce the distance to the measurement target when using 3D materials.

In contrast to 3D materials, two-dimensional (2D) materials are only composed of a single atomic layer, and therefore band bending is inherently unlikely to occur in these materials. Therefore, the distance to the measurement target can be shortened up to van der Waals radius, which enables very high sensitivity. Recently, spin defects have been found in hexagonal boron nitride (hBN),<sup>14–16</sup>) a wide bandgap ( $E_g \sim 6$  eV) semiconductor.<sup>17</sup>) Among them, negatively charged boron vacancy ( $V_B^-$ )<sup>18–23</sup>) is a single vacancy which can be formed without a post thermal treatment after energetic particle irradiation. Unlike other spin defects in 2D/3D materials,  $V_B^-$  defect shows a considerably large zero-field splitting (ZFS) parameter  $E$  in the spin Hamiltonian<sup>24,25</sup>) which reflects crystal distortion around the  $V_B^-$ . This may be caused by a reduction in the crystalline quality of the hBN film due to energetic particle irradiation. Guo et al. reported that heavier ion irradiation led to a larger  $E$  based on optically detected magnetic resonance (ODMR) measurements.<sup>25</sup>) Not only does the reduction of crystalline quality reduce the ODMR signal contrast but it also effects other spin properties such as spin–spin relaxation time  $T_2$  as well.

We previously reported that thermal treatment can improve the ODMR signal contrast for  $V_{Si}^-$  in SiC because of the removal of unwanted defects.<sup>26</sup>) The thermal stabilities of  $V_{Si}^-$  and unwanted defects were important factors for establishing the optimal thermal treatment condition to enhance the ODMR signal contrast. Furthermore, thermal treatment during irradiation may have a positive effect on the formation of desired defects since electron irradiation at high temperatures improves the creation efficiency of NV centers in diamonds.<sup>27</sup>) Therefore, we are led to believe that thermal treatment during irradiation will act as a useful method to obtain  $V_B^-$  with high optical and spin properties. However, at present, the formation of  $V_B^-$  has only been carried out at room temperature, and the effect of thermal treatment on  $V_B^-$  fundamental properties such as its thermal stability has not been that well explored.

In this study, we investigated the effect of thermal treatment on  $V_B^-$  formation. Two thermal treatment methods, “high temperature irradiation” and “room temperature irradiation with subsequent annealing treatments (post irradiation annealing),” were demonstrated. Both treatments improve optical and spin properties of  $V_B^-$ . The improvements should be effective even for  $V_B^-$  in a thin hBN which is utilized for quantum sensors because they are caused by the processes involving the generation and annihilation process of defects including  $V_B^-$  and other defects.

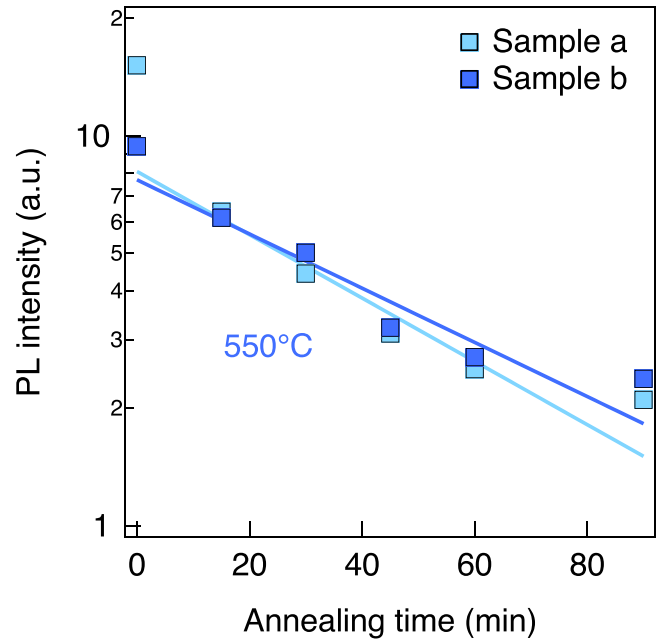
Here we used high-temperature and high-pressure synthetic hBN crystal as a host material for  $V_B^-$  formation.<sup>28</sup>) Samples were exfoliated hBN flakes placed on a Si substrate with 95 nm oxide layer. The thickness of the hBN flakes were 100 nm or more. Since  $V_B^-$  defects were formed within 100 nm of the surface of the hBN sample (See SRIM simulation result in Fig. S1), it is not necessary to consider differences in hBN film thickness in this study. High temperature ion irradiation was performed at temperatures ranging from 200 °C to 800 °C for 6 min whilst post irradiation annealing was performed at temperatures up to 600 °C for 6 and 30 min after ion irradiation at room temperature.  $N_2$  ions with ion energy of 40 keV were



**Fig. 1.** (Color online) Temperature dependence of PL intensity for high temperature irradiation (blue circles) and post irradiation annealing (annealing time 6 min: red squares, 30 min: orange squares) obtained by integrating the PL spectra in Fig. S3. For high temperature irradiation, the average values of the data measured from 3 to 7 samples at each temperature are plotted, and the error bars are standard deviations. For post irradiation annealing, no error bars are shown because one sample is annealed repeatedly. The solid lines represent the theoretical curves obtained by the fitting where the high-temperature irradiation and post-annealing data were each fitted by Eq. (2) to derive the parameters including  $E_a$  with the summed smallest error for all fittings.

irradiated at a fluence of  $1 \times 10^{15} \text{ cm}^{-2}$ . Both ion irradiation and annealing were performed in vacuum. The quality of  $V_B^-$  formation was evaluated by photoluminescence (PL) and ODMR measurements. PL measurements were performed using a commercial confocal Raman microscope (HORIBA LabRAM HR Evolution). A home-made confocal microscope with 532 nm excitation laser was used for ODMR measurements. Photoemission from  $V_B^-$  was detected by an avalanche photodiode after filtering the signal using a 700 nm long-pass-filter. The photoemission signal generated by each sample was processed using a software lock-in system with AM modulated microwaves. Microwaves were applied to the sample through a 50  $\mu\text{m}$  diameter copper wire. All measurements were carried out at room temperature in this study.

Firstly, we investigated the thermal stability of  $V_B^-$ . Figure 1 shows the dependence of PL intensity on irradiation temperature of the high temperature irradiation (blue circles) and that on annealing temperature of the post irradiation annealing (red squares: 6 min, orange squares: 30 min) calculated from PL spectra (shown in Fig. S3). In the case of high temperature irradiation, the PL intensity was almost constant below 500 °C and began to decrease with increasing temperature from 550 °C to 700 °C. No significant PL signal was observed above 750 °C. On the other hand, in the case of post irradiation annealing, PL was observed up to 500 °C and disappeared completely for samples post annealed at 600 °C. These results show that there is a difference of more than 100 °C in  $V_B^-$  residual temperature between high temperature irradiation and post irradiation annealing under our experimental conditions. This difference can be attributed to the fact that  $V_B^-$  formation and annihilation proceed simultaneously in the case of high temperature irradiation, but each formation or annihilation event proceeds individually in the



**Fig. 2.** (Color online) Dependence of PL intensity on annealing time (annealing temperature 550 °C) obtained by integrating the PL spectra in Fig. S4. The solid lines represent the theoretical values fitted using Eq. (2). The activation energy  $E_a$  used was the same value obtained from those in the temperature dependence measurements (Fig. 1).

case of post irradiation annealing. Thus the creation of  $V_B^-$  occurs consecutively during irradiation at elevated temperatures, and some amount of  $V_B^-$  remains at such high temperatures. To obtain the activation energy of  $V_B^-$  annihilation, we used the following differential equation

$$\frac{dN}{dt} = a - bN, \quad (b = b'e^{-\frac{E_a}{kT}}), \quad (1)$$

where  $N$  is the number of  $V_B^-$ ,  $a$  is the formation rate of  $V_B^-$  by ion irradiation, and  $b$  is the annihilation rate of  $V_B^-$  which is expressed by the Arrhenius equation ( $E_a$  is the activation energy of  $V_B^-$  annihilation,  $k$  is Boltzmann constant and  $T$  is absolute temperature). The first term indicates that the formation rate of  $V_B^-$  is constant since samples were irradiated with constant  $N_2$  ion beam current. By solving Eq. (1), we obtain the number of  $V_B^-$ :

$$N = \frac{a}{b} + \left(N_0 - \frac{a}{b}\right)e^{-bt}, \quad (2)$$

where  $N_0$  is the initial value of  $N$  and  $t$  is treatment time. Assuming that  $N$  is proportional to the PL intensity, the value of  $E_a$  was found to be  $1.2 \pm 0.4 \text{ eV}$  from curve fitting the data shown in Fig. 1. Figure 2 shows the dependence of PL intensity on annealing time (annealing temperature = 550 °C) for samples prepared by room temperature ion irradiation calculated from PL spectra (shown in Fig. S4). PL intensity decreased exponentially with annealing time and was well fitted with the same  $E_a$ . Thus, Eq. (2) accounts for the effect of heat on  $V_B^-$  formation for both high temperature irradiation and post irradiation annealing. For high temperature irradiation,  $V_B^-$  created during the last few minutes of irradiation does not have enough time for annihilation to occur because the temperature is rapidly reduced to room temperature following the completion of the irradiation procedure. Thus, some amount of  $V_B^-$  remains using this

irradiation method. This leads to a smaller  $bN$  in Eq. (1), resulting in a difference of more than 100 °C in  $V_B^-$  residual temperature.

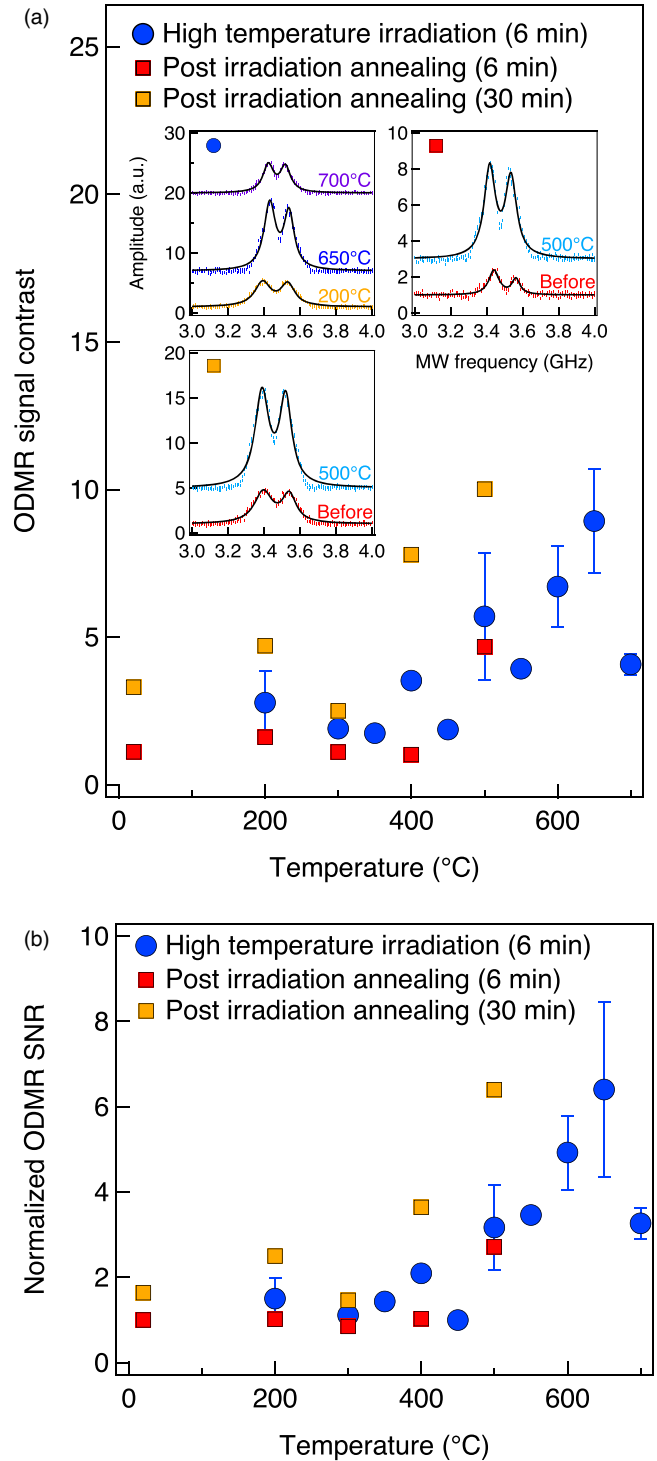
Next, we will discuss the annihilation process of  $V_B$  on the basis of its activation energy of  $E_a = 1.2 \pm 0.4$  eV. Possible  $V_B$  annihilation processes and their activation energies based on theoretical studies<sup>29,30</sup> are shown below

1.  $V_B + V_N \rightarrow V_B V_N$  ( $E_a = 2.6$  eV)
2.  $V_B + B_{\text{knock-on}}$
3.  $V_B + N_{\text{knock-on}} \rightarrow N_B$ .

Since the migration energy for  $V_B$  is 2.6 eV<sup>29</sup> and  $V_N$  defects are immobile below the melting point of hBN, process 1 can be ruled out. Process 2 (3) means that a knocked-on B (N) atom [denoted by  $B_{\text{knock-on}}$  ( $N_{\text{knock-on}}$ )] occupies a boron substitution site. Weston et al. revealed that antisite defects have high formation energies,<sup>30</sup> indicating that process 3 is unlikely to occur in our experiments. The migration energy for an interstitial B atom ( $B_i$ ) was calculated to be 0.5–1.1 eV depending on its charge state.<sup>30</sup> Since  $B_{\text{knock-on}}$  can be considered to be a  $B_i$ , we estimated the activation energy to be  $1.2 \pm 0.4$  eV which is consistent with the migration energy for  $B_{\text{knock-on}}$ . As for processes involving impurities,  $V_B C_N^{15}$  is a possible product candidate for  $V_B$  annihilation because carbon is a major impurity in the hBN flakes used. The origin of the PL signal in 500–700 nm may be assigned to  $V_B C_N$ . However, the signal intensity changed little before and after post annealing (Fig. S3). Consequently, the main process of  $V_B$  annihilation is the incorporating of a  $B_{\text{knock-on}}$  with a  $V_B$  (process 2).

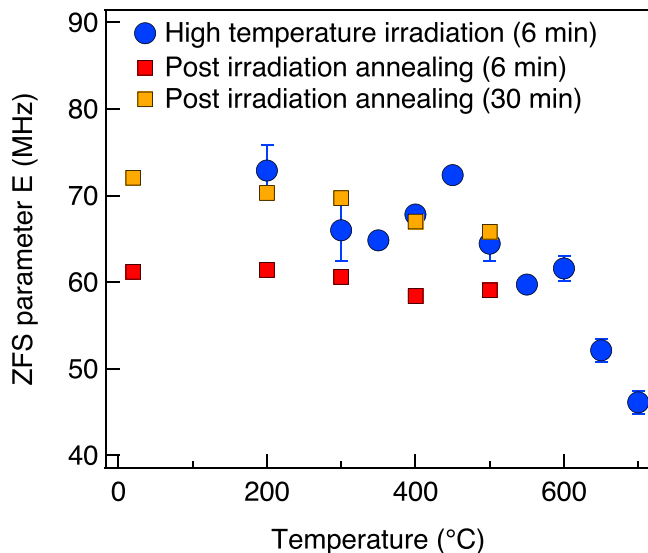
In the following, we discuss the effects of high temperature irradiation and post irradiation annealing on parameters related to ODMR spectra. The ODMR signal contrast as a function of treatment temperature is shown in Fig. 3(a) (representative ODMR spectra are shown in insets). For high temperature irradiation, the improvement of ODMR contrast was saturated at 500 °C–650 °C. For post irradiation annealing, the contrast was maximized at 500 °C. This suggests that both thermal treatments above 500 °C are effective for removing unwanted defects whilst still producing a sufficient amount of  $V_B^-$ . A similar phenomenon was also observed for  $V_{Si}$  in SiC.<sup>26</sup> There was no significant change in the peak-width (FWHM) of any of the ODMR spectra (see Fig. S5 in supplementary material). Figure 3(b) shows the normalized ODMR signal-to-noise ratio (SNR) as a function of treatment temperature. The maximum absolute slope from the ODMR spectra divided by the product of standard deviation of signal intensity and square root of measurement time is defined as SNR. SNR showed almost the same trend as ODMR contrast. Both methods improve the SNR of ODMR signal by a factor of 4. This indicates that thermal treatment above 500 °C is an effective method to improve the sensitivity of  $V_B^-$  based quantum sensor.

Figure 4 shows the treatment temperature dependence of parameters  $E$  used to describe the ZFS of the triplet ground state in  $V_B^-$ .  $E$  showed the values ranging from 60–75 MHz, which are equivalent to previous studies,<sup>25</sup> below 600 °C for both high temperature irradiation and post irradiation annealing. For high temperature irradiation,  $E$  started to decrease above 650 °C. The value of  $E$  was found to be improved to as low as 44.8 MHz by irradiation at 700 °C. Since a smaller  $E$  corresponds to better crystalline quality, we



**Fig. 3.** (Color online) (a) Temperature dependence of the ODMR signal contrast. For high temperature irradiation, the contrast was saturated at 500 °C–650 °C. For post irradiation annealing, the contrast was maximized at 500 °C. Representative ODMR spectra are shown in insets. Each signal was processed using a software lock-in system. (b) The normalized ODMR signal-to-noise ratio (SNR) as a function of treatment temperature. The maximum absolute slope from the ODMR spectra divided by the product of standard deviation of signal intensity and square root of measurement time is defined as SNR. All data were normalized with respect to the initial value of post irradiation annealing (6 min).

concluded that high temperature irradiation is an effective process in forming  $V_B^-$  in hBN films whilst maintaining good crystallinity. The smaller  $E$  may improve spin properties of  $V_B^-$  such as  $T_2^*$ .



**Fig. 4.** (Color online) Temperature dependence of the ZFS parameter  $E$ . High temperature irradiation at 700 °C leads to the smallest  $E$  value.

In conclusion, we investigated the thermal stability of  $V_B^-$  and the effect of thermal treatments on  $V_B^-$  formation and their spin properties. We demonstrated two fabrication methods to generate  $V_B^-$ , high temperature irradiation and post irradiation annealing. The former can generate  $V_B^-$  at more than 100 °C higher temperature than the latter. Based on the analysis using our generation-annihilation model, we obtained the activation energy for  $V_B^-$  annihilation of  $1.2 \pm 0.4$  eV. We suggest that the reason why high temperature irradiation can generate  $V_B^-$  at a higher temperature is that unlike in the case of post irradiation annealing, the formation and annihilation of  $V_B^-$  occur simultaneously during high temperature irradiation. This implies that there is room for further optimization of the formation of  $V_B^-$  with higher optical and spin properties in future. We conclude that the process of  $V_B^-$  annihilation was attributed to the coupling of  $V_B^-$  and  $B_{\text{knock-on}}$ . ODMR signal contrast reached a maximum value at 500 °C and 500 °C–650 °C for post irradiation annealing and high temperature irradiation, respectively. Both methods improve the SNR of ODMR signal by a factor of 4. In addition, high temperature irradiation treatment at 700 °C leads to the smallest ZFS parameter  $E$ . The findings in this study suggest that high temperature irradiation is an effective method to form  $V_B^-$  centers in hBN films whilst maintaining good crystalline quality. These findings indicate

that thermal treatment is an effective method to fabricate  $V_B^-$  centers for quantum sensor applications.

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